

## “FIRST” welding glue for plastics



**COF125**  
PVC Gel Glue  
Tube  
125 ml



**COF250 - COF500**  
PVC Gel Glue  
Tin with brush  
250 ml - 500 ml



**DEF1000**  
PVC Solvent  
Tin  
1000 ml

### Description:

Special adhesive for rigid PVC joints.

“FIRST” PVC gel glue complies with EN 14814 and EN 14680 standards.

### Properties:

Colour: Colourless

Odour: Characteristic

Viscosity: 9000-16000 cP

Density: 1.00 gr/cm<sup>3</sup> at 20°C

Solid matter: 26% ±1%

### Instructions:

Clean the surfaces to be glued with solvent (DEF). Cut the pipe perpendicularly and bevel the outer edge faces at a 15° angle to facilitate entry into the joint. Remove the adhesive preparation (COF) from the package before its application. Subsequently, with a brush, spread a uniform layer axially on both parts to be fixed, applying a thicker layer to the end of the pipe. Join the pipe and the joint without any further movement. Hold the assembly still for a few seconds, until the adhesive is fixed. Clean any remaining adhesive immediately. Do not subject the joint to stress or movement for 5 minutes. It is not recommended to subject the joint to pressures beyond 1.5 atmospheres before 24 hours from its fixing.

### Storage:

Store in a cool and dry place, with the cap tightly closed.

Shelf-life: 24 months from the production date shown on the label.

### Recommendations for waste management:

It is recommended, due to the contents of the container, to hand over this container to a person / organization authorized to manage waste for its destruction or recovery, as well as any element to be disposed of which has been in contact with this product.

### Note:

The information provided in this document is indicative for an ideal use of the product. We do not assume responsibility for any inappropriate use.

